TEXT: Dez Chand PICTURES: desawadigital.co.uk

Jot of so called performance benefits are on type and no.go.

Nover the summer of 2003 there has been a great deal of this type of hype from Switzerland, and all from the men at this type of hype from Switzerland, and all from the men at this type of hype from Switzerland, and all from the men at this type of hype from Switzerland, and all from the men at this type of hype from the properties to the test. It materials to be the test of power output. Efficiency and langevity claims "new standards in power output. Efficiency and langevity values are inversely proportional, but the V2 technology Normally they are inversely proportional, but the V2 technology allegedly deales on the rules of physics. So let's see for ourselves!

"TALK ABOUT A REVOLUTION, WELL YOU KNOW..."
(JOHN LENNON)

ATSUSHIHARA

EDITION

## THE THEORY!!!

The seven patents on this motor add up to a revolution in motor design, sorry!! Each individually, offers a small bonus, but as a complete package they work together to achieve the optimum motor characteristics possible.

"O" ring mounted bearings in the end bell reduce vibration and brush bounce, hence arching and comm wear! A good start.

The V2 angled brush tunnels produce a greater footprint of brush on comm, which allows a reduced spring tension without suffering brush bounce, for increased efficiency through reduced drag.

Cylindrical brush springs, wound with unequal lengths to eliminate harmonic vibration, are made from heat resistant 'Inox' steel for supreme heat resistance and longevity. They are available in four different load ratings for fine-tuning your motor.

ORION V2 HARA EDITION MOTOR (12 X1) ON TEST

OP-or-ion

The signature feature of the new motor, the alloy end bell. The circular brush tubes can be clearly seen



The revolutionary brushes and springs

Circular brushes offer smoother brush overlap hence less arching; again reduced comm damage is a bonus, along with minimised electrical noise and interference; two compounds of brush are available now:

## Enduro É Sprint:

Enduro is supplied standard with the motors and does what it says, lasts well, and probably delivers more torque, or bottom end if you like.

Sprint is softer, and of a different compound, this produces more power, but at a price, i.e. increased brush wear. If you don't mind this, which kind of negates the motors advantage, OP TEN FEATURES OF THE NEW DESIGN

1. Trick looking red LED, mounted in the end bell, illuminates to indicate correct anti-clockwise rotation direction, and a good solid light verifies correct operation of the triple internal capacitor and running condition for interference suppression. No vulnerable, messy, external capacitors!

 2. Strategic twisted vents to take air out of end bell with rotation in conjunction with the Ultra Flow can design to aid cooling

3. Circular brushes after smoother brush overlop hence less arching. Reduced comm damage is a bonus along with minimised electrical noise and interference. The brush guide tubes end very close proximity to the commutator so the unsupported length of brush protruding is minimal, increasing brush stability.

 4: Cylindrical brush tunnel springs, wound with unequal lengths to eliminate harmonic vibration, made from heat resistant 'Inox' steel for high heat resistance and longevity. Available in four different load ratings for fine tuning your motor.

ent load ratings for fine tuning your motor

5. Corkscrew commutator gives more overlap, which boosts tog
and performance

6. Huge ENC machined alloy and ball rapidly sooks heat away from the copper brush tunnels. It does this so well that you need a super soldering iron to attach motor wires and brush leads. Want a good excuse to upgrade your soldering iron?

7. Drilled and epoxy balanced prinature.

 8. O'ring mounted bearings in end bell to reduce vibration and brush bounce hence arching and comm wear!
 9. Angled brush turnels for greater footprint of brush on comm.

 9. Angled brush runners for greater tootprint of brush on comm, and it allows reduced spring tension without suffering brush bounce for increased efficiency through reduced drag

10. Hand wound pyramid pattern for maximum field effect

then this will unlock all the possible power. (Note: use the hard spring on the negative brush for best results)

## **HEAT REMOVAL**

The brush tubes guide the brush very close to the commutator so the unsupported length of brush protruding is minimal, increasing brush stability, and reducing heat build up. With a skewed commutator comes more overlap, which boosts top end performance. The stack is pyramid pattern hand wound for maximum field effect, and the shape of the stack 'fill' needs to be balanced on each lobe of the commutator for a well-balanced armature. The less drilling and epoxy balancing, the better the lines of electrical flux will be.

A high speed modified needs to vent more heat quickly to avoid permanent damage to the magnets and brushes, so the VZ can design is equally as outstanding as the armature within.

The huge 'signature' CNC machined alloy end bell rapidly soaks heat away from the copper brush tunnels. It does this so well that you need a super soldering iron to attach motor wires and brush leads. Want a good excuse to upgrade your soldering iron?

Strategic vortex vents take air out of end bell with the rotation of the armature; drawing fresh air in through the Ultra Flow can design to aid cooling.

On top of all this, a trick looking red LED, mounted inside the end bell with the capacitors, illuminates to indicate correct anti clockwise rotation direction - no more excuses for a car that takes off backwards at the sound of the buzzer! Now was that really John Robson... anybody want to buy a video. It also serves as a status indicator: a good solid light verifies correct operation of the triple internal capacitors and a good commutator running condition for interference suppression.

Note the cooling slot cut in the endbell, and the shape of the cut outs on the can, this is designed to get as much airflow, and thus cooling though the can and past the brushes, all seems to work!!



Rocket Power, the Orion V2 Hara Special

42 RRCi 06/04

RRCI 06/04 43



This circuit board is for the capacitors and the various status LED's, also you can just see the insulators for the brush tubes



Here you can clearly see just how thick the end-bell is, and thus how good a heatsink it will be

the brushes are only just bedded in

# Peak Efficiency: 72.0% RPM: 44,358



Hand wound, this is how the comm looked after the first runs, and

Pulling the motor out for a brush theck and dyno run revealed a

ng, we were getting progressively aster as I learnt a new circuit. This

outer limits, so let's pull it out the V2 and see what it looks like, then record

and see what record in seem a some dyno ligures. Without even a quick look at the brushes, it was put to work on the dyno – flying right up to

ts 44,600 rpm ceiling. The dogs all down our street hawled as it his the high notes, youch No wonder it was

dok at those curves!

Power: 199.2 watts

Power: 216.1 watts

Peak Efficiency: 70.8% RPM: 45,283

Peak Efficiency: 72.1%

Power: 196.8 watts

RPM: 43,626

(new brushes fitted at start) Power: 200.1 watts

Peak Efficiency: 76% RPM: 44,354

RACER'S CHOICE The motor in question will be the racer's choice: a hand wound super-modified 12 single, the Hara version no less, with skewed comm (which is BRCA/EFRA touring car legal). There are a huge range of winds and special editions, from both Orion and Peak Performance brand (who are the same company), that cover every class and type of racing, but the test motor is likely to be one of the best-sellers. Once run in as per the instructions (4 cell pack run for 15 minutes under zero load), we ran it on the RRCI Robitronic

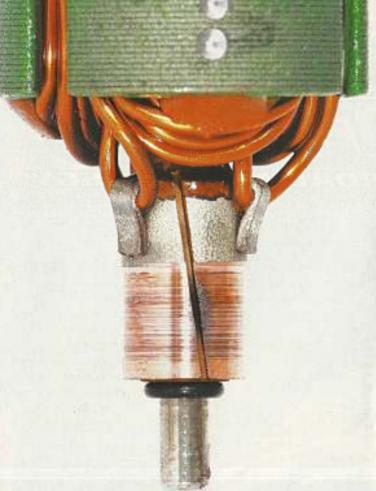
dyno and recorded the power characteristics, and then it was off for a thrash test - err, I mean evaluation track test. I installed it in a 1:10th truck and touring car, just to see how it would compare. I took a squint through various websites to get a starting gear ratio for the truck. I went for a 19-tooth pinion, which appeared over geared once I hit the street, real torture for the motor! I gave it one run like this and ran it on the dyno to see if I'd harmed it. The results showed I'd just completed the running in: a smooth power curve and more efficiency meant the brushes











A picture is worth a 1000... after nearly 50 minutes running this is how the comm looked, a small amount of burning is present, but nothing very major

of brushes there was no other motor maintenance other than cleaning out the dust from the can. This is pretty staggering, just think how often you service your current motor just to keep it on top line.

**CLASS:** 940 Fleeting Motor MANUFACTURER: Orion/Peak Performance PRICE: To BRCA Electric Board maximum

## WHAT YOU GET

540 Electric Motor, Top Can, CNC Machined Alloy End Bell, Twin Ballraces. Angled Brush Tubes. 'INOX' Coil Brush Springs. Circular Brushes, Surface Mount Capacitors, LED Status light

### CONTACT DETAILS

Mirage RCE, Units 1-3 Queens Orive, Swadlincote, Derbyshire:

www.teamorion.com www.miragerce.com

## NOTE:

In conclusion, I found a high
performance motor that needed
gearing lower than any comparable spec VERDICT Over a long period of running/racing (100 minutes running or 4 race meetings) motor wind due to its very high-speed the motor lost less than 6% capabilities. Design enhancements improved of its total performance the longevity of its major components, by taken from its best power managing the heat flow out of the can to curve. Other then one set improve the efficiency and power available improve the emciency the power available throughout a race day. Reduced maintenance requirements and stretched servicing intervals means the VZ design leaves you time to concentrate on your handling and set up while It delivers all the power you need to get through a full race meeting, or two or three! Well done Orion/Peak!



And this is how the brushes looked, still in very good condition, and no signs of damage

